

THE DISTRICT OF SAANICH

Notice of Proposed Disposition of 4500 West Saanich Road

NOTICE IS HEREBY GIVEN that Saanich Council has directed staff to proceed with public notice of the proposed disposition of the District owned lands located in the 4500-block of West Saanich Road, legally described as follows:

PID: 005-726-743

Lot 1, Section 8-A, Lake District, Plan 7392 Except Part in Plan 2395 RW;

PID: 005-726-808

Lot 2, Section 8-A, Lake District, Plan 7392 Except Part in Plan 2395 RW;

PID: 005-726-816

Lot 3, Section 8-A, Lake District, Plan 7392 Except Part Lying East of Plan 770 RW and Except Part in Plans 770RW; and

PID: 005-726-859

Lot 4, Section 8-A, Lake District, Plan 7392 Except Part Lying East of Plan 770 RW and Except Parts in Plans 770RW and 2395RW.

(the "Property")

Notice of the proposed disposition of the Property is required pursuant to Sections 26(2) and 94 of the *Community Charter*. The subject property includes four parcels of land with a gross area of 1.09 has (2.7 acres that will be sold together as a development block. Please refer to this [link](#) for further Property details.

The District has submitted a rezoning application for the Property to implement the objectives and policies of the Saanich [Official Community Plan](#), and has prepared a [development concept plan](#) which was presented for public input.

The District is currently accepting offers at market value plus GST with the option to move to a Request for Proposals process ("RFP Process") which could see proposals evaluated against criteria approved by Council.

The District of Saanich reserves the right to accept or reject any offer submitted, and any purchase and sale agreement will be subject to final approval by Council. All purchase offers must be in writing and sent to the District of Saanich Real Estate Division, attention Manager of Real Estate at realestate@saanich.ca

Any information obtained from any other source is not official and should not be relied upon.

Real Estate Division
District of Saanich
770 Vernon Avenue
Victoria, BC V8X 2W7
realestate@saanich.ca 250-475-5494
saanich.ca